

UPDATED PROGRAM AGENDA INSIDE



BBI International's

20th

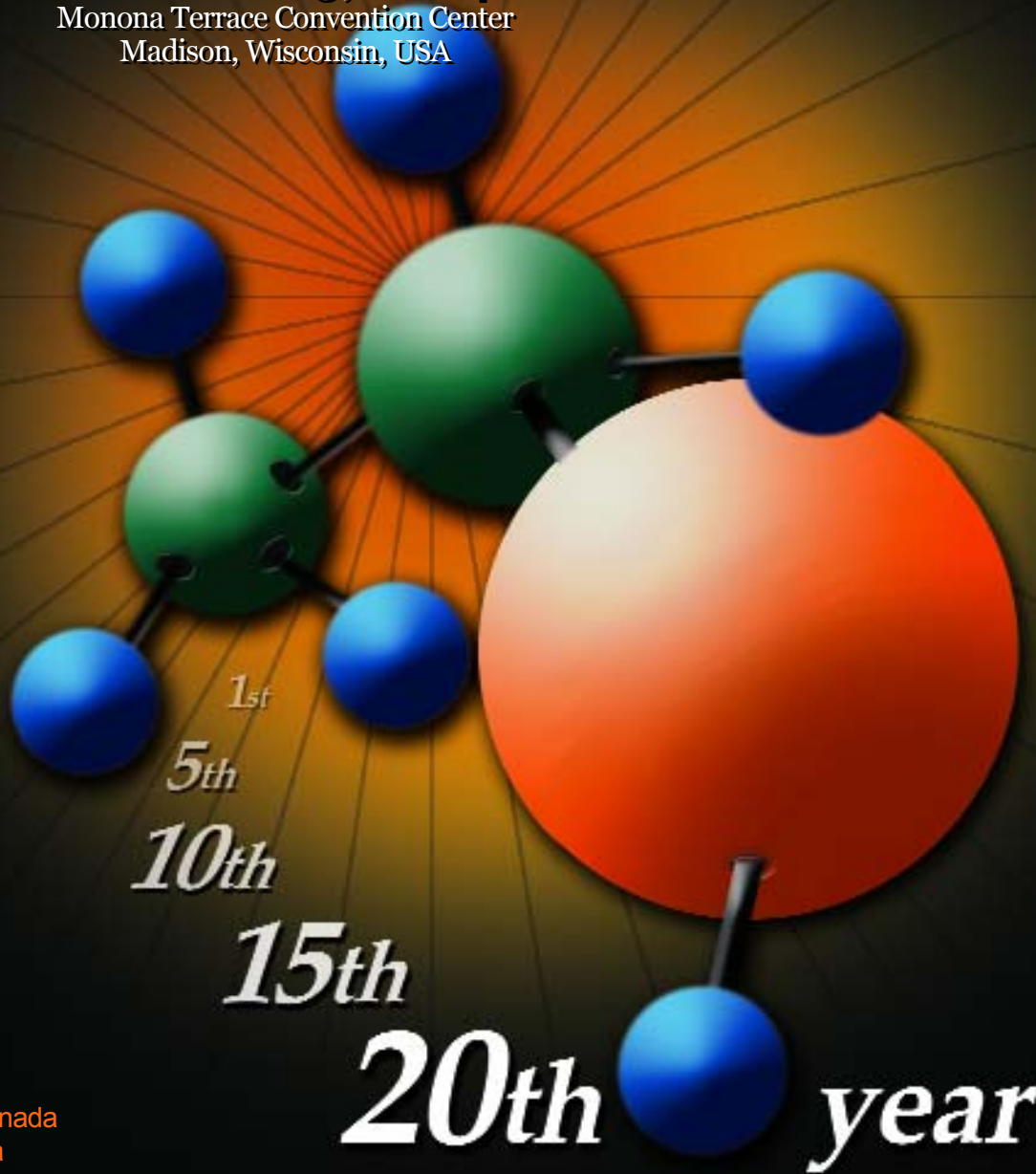
INTERNATIONAL FUEL ETHANOL WORKSHOP & TRADE SHOW

FEW

June 22-25, 2004

Monona Terrace Convention Center
Madison, Wisconsin, USA

Register Today!
Early bird rate expires
May 21st



1st
5th
10th
15th

20th year

Title Sponsors

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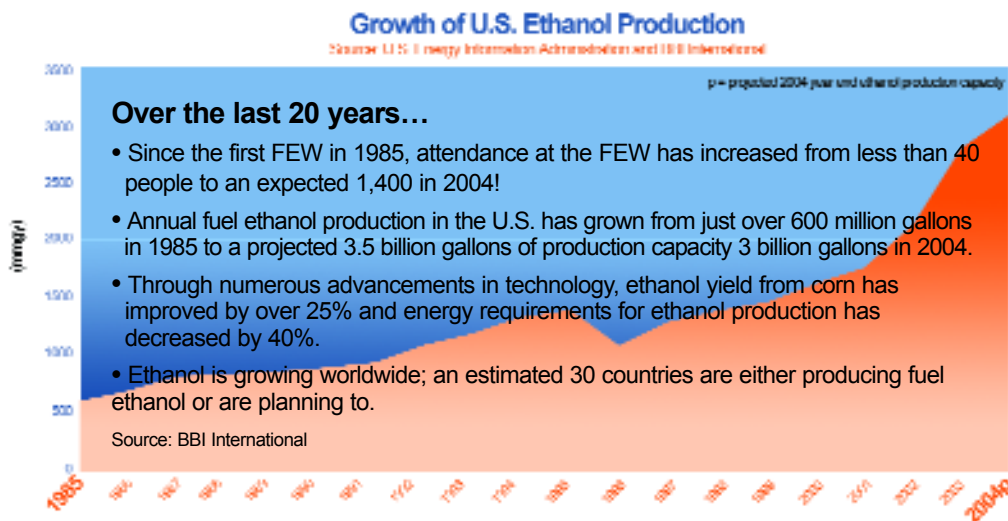


BBI International's **20th Anniversary** of the
**International Fuel Ethanol Workshop
 & Trade Show**

June 22-25, 2004
 Monona Terrace Convention Center
 Madison, Wisconsin, USA

"Where Practical Application & Research Have Met for the Past Twenty Years to Improve the Ethanol Industry & Its Future"

Celebrate twenty successful years of the *International Fuel Ethanol Workshop & Trade Show (FEW)*. The FEW provides a one-of-a-kind opportunity to learn the latest technical information on ethanol production and operations through workshop sessions, trade show exhibits, and one-on-one networking with industry peers. Meet with ethanol producers, ethanol suppliers, government officials, research and academic experts, and other industry representatives. The 20th Anniversary will highlight the history and success stories of the ethanol industry over the last twenty years, and look forward to the biorefining era of the future.



2004 FEW Trade Show

The *International Fuel Ethanol Workshop & Trade Show* features the industry's largest and most comprehensive trade show. Don't miss the chance to meet and get to know over 165 companies exhibiting at the 2004 Trade Show. These innovative and aspiring companies will display the latest technologies, equipment and services in the industry. For a complete listing of the 2004 FEW Trade Show exhibitors, please visit www.bbibiofuels.com/few/tradeshow.

The 2004 Trade Show is sold out. If you would like to promote your company at the FEW, an Industry Partnership Program is available. Please visit www.bbibiofuels.com/few/sponsors or contact Jaime Klco at 719-942-4353 or jkclco@bbibiofuels.com.



PHOTO: BBI International



PHOTO: BBI International

Nominations for the Award of Excellence

Chosen by the Award Selection Committee, the Award of Excellence is presented every other year to an individual who, through their research and technical activities, has made significant contributions to the fuel ethanol industry. The Award recipient is usually an individual, but joint awards are not prohibited. At the 2002 International Fuel Ethanol Workshop (FEW) in Springfield, Illinois, Dr. Rodney Bothast was the recipient of the "Award for Excellence" for his contributions to the ethanol industry. If you know someone who is deserving of this award, please complete the nomination form posted at www.bbibiofuels.com/few/award. Call 719-942-4353 if you have any questions.

Nominations close May 20, 2004.



PHOTO: BBI International

Preliminary Agenda

Program updates will be posted at www.bbibiofuels.com. Agenda subject to change.

Tuesday, June 22

- 7:00 am** **Registration for FEW Golf Tournament, University Ridge Golf Course**
- 7:30 am-2:00 pm 2004 FEW Golf Tournament, University Ridge Golf Course
- 8:00 am-8:00 pm Conference and Exhibitor Registration Desk Open
- 10:00am-4:30pm** **Pre-Workshop Seminar: Ethanol 101 - Points to Consider When Building an Ethanol Plant.**
Pre-registration is required. Seating is limited. For more information and the Pre-Workshop Seminar agenda, visit www.bbibiofuels.com/few.
- 10:00am-4:30 pm** **Pre-Workshop Seminar: Biodiesel 101 - Introduction to Biodiesel Production & Use.**
Pre-registration is required. Seating is limited. For more information and the Pre-Workshop Seminar agenda, visit www.bbibiofuels.com/few.
- 6:00-8:00 pm** **Welcome Reception and Grand Opening of the Trade Show**
Join us for the Ribbon Cutting Ceremony to open the industry's largest tradeshow! Visit with over 165 companies representing the latest and greatest products, services, technology, and expertise for the ethanol industry.

Wednesday, June 23

- 7:00 am-5:00 pm Conference Registration Desk Open
- 7:30-8:30 am** **Breakfast in Trade Show**
Visit with the leading companies in the industry and learn how to improve ethanol yields, reduce production costs, and run a more efficient plant.
- 8:30-8:45 am** **Opening Remarks**
• Kathy Bryan, Vice President, BBI International
- 8:45-9:00 am** **Welcoming Keynote Address**
• Governor Jim Doyle, State of Wisconsin (invited)
- 9:00-9:50 am** **AgDay Network's "Weekend Marketplace" with Host, Al Pell**
"Weekend Marketplace" host, Al Pell, will interview veterans of the industry about significant milestones over the past 20 years and their impact on agriculture and the economy. The segment will be taped for broadcast on AgDay Network's "Weekend Marketplace" morning television program.
- 9:50-10:10 am Refreshment Break
- 10:10-10:40 am** **Special Presentation: Industry Highlights from the Past 20 Years**
Presented by *Ethanol Producer Magazine*
- 10:40-10:50 am** **2004 FEW Award of Excellence**
An individual who has made significant contributions to the fuel ethanol industry, through research and technological developments, will be given a special Award of Excellence and a check for \$1,000. The recipient of this award is chosen from nominations submitted to a committee of industry peers.
- 10:50-11:00 am** **Title Sponsor and Gold Industry Partner Recognition**
Special thanks will be given to the organizations and companies who played a major role in making this a successful and meaningful 20th Anniversary event!
- 11:00am-12:00 pm** **Panel: International Update - New Ethanol Production Developments from Around the World**
The fuel ethanol industry is developing rapidly around the world. Representatives from Canada, Europe, Asia, and Latin America will discuss the latest issues and advancements on ethanol production and use in their region.
- 12:00-1:30 pm** **Lunch in Trade Show**
Vote for the best exhibit in the tradeshow! Vendors will be looking their best to win the 2004 FEW Best Booth Award. The Best Booth will be announced during the last hour of the trade show on Thursday.

(Wednesday, June 23 continued)

1:30-3:00 pm

Breakout Technical Workshops: Concurrent Sessions (breakout workshops will be repeated at 3:15-4:45 pm)
Trade Show will be open during Breakout Workshop Sessions.

1. RISK MANAGEMENT

Moderator: TBA

- Grain Origination for the Ethanol Plant - Scott Werlein, Hedge Specialist, First Capital Group LLC and Joel Eckelman, Senior Manager, Scoular Grain Inc.
- Grain Markets and What to Expect Today and the Next Few Years - Peter Nessler, Director, Renewable Fuels, FCStone
- A Comprehensive Approach to Risk Management for Future Ethanol Plants - Sam Weinhold, Vice President, United Bio Energy Trading

2. OPERATIONS: "BACK END OF THE PLANT"

Moderator: Mitch Miller, Operations Manager, Chippewa Valley Ethanol Cooperative

- Fundamentals of Whole Stillage Decanter Operations - Brian Pike, Market Manager, Starch & Distilleries, Alfa Laval Inc.
- Factors Affecting Surface Fouling Tendencies in Thin Stillage Evaporators - Kent Rausch, Assistant Professor, University of Illinois at Urbana-Champaign
- Energy Optimization in Corn Ethanol Facilities - Michael Tay, Technical Account Manager, Pavillion Technologies, Inc.
- Evaporative Technology for Concentration of Stillage - Jim Rieke, Sales Manager, HPD

3. EMISSIONS AND ENVIRONMENTAL CONTROLS

Moderator - Brian Pasbrig, Assistant Plant Manager, Abengoa Bioenergy - York

- Ethanol Plant Emissions and the Effectiveness of Emissions Abatement Equipment - Howard Gebhart, Manager, Environmental Compliance Section, Air Resource Specialists, Inc.
- Regenerative Thermal Oxidizers - Robert Cloud, Vice President, CECO Abatement Systems, Inc.
- Don't Let the Tail Wag the Dog: How to Keep a Thermal Oxidizer from Killing your Profits - Tom Parvesse, Sales and Marketing Manager, MetPro Corp.

4. PRACTICAL USES OF DISTILLERS DRIED GRAINS

Moderator: Tracy Snider, Manager, Livestock Information Programs, National Corn Growers Association

- Distillers Grains Preservation, Key to a Profitable Ethanol Industry - Vincent Sewalt, Director of Research and Development, Kemira Americas, Inc.
- Observations and Experiences from Working with DDGS: Feed Industry Perspective - Harold Tilstra, Region Manager, Land O'Lakes Feed
- Trials and Research - Jerry Shurson, Department of Animal Science, University of Minnesota

5. ANTI-MICROBIAL TECHNOLOGY

Moderator: Mike Ingledew, Professor of Industrial Microbiology, University of Saskatchewan

- Lactobacillus: A Survey of Recent Literature - New Solutions for an Old Problem? - Stan Siewert, President, Integrative Energy LLC.
- Application of Hop Acids as Antibacterials in Distillery Mashers for Bioethanol Production - Liliith Rueckle, Germany
- Control of Microbial Contamination in Fuel Alcohol Production-The "What," "Where," and "How" of Antibiotic Addition - Dennis Bayrock, Researcher/Global Director Lactrol Fermentation, Phibro/University of Saskatchewan
- Effective Bacterial Contamination Control Strategies that Avoid Resistance Development and Increase Ethanol Yield - Neelakantam (Naren) Narendranath, Coordinator of Alcohol Research, Alltech Biotechnology Center

3:00-3:15 pm

Refreshment Break and Room Change

3:15-4:45 pm

Breakout Technical Workshops: Concurrent Sessions (Repeated breakout workshops from the 1:30-3:00 pm session)
Trade Show will be open during Breakout Workshop Sessions.

1. RISK MANAGEMENT

2. OPERATIONS: "BACK END OF THE PLANT"

3. EMISSIONS AND ENVIRONMENTAL CONTROLS

4. PRACTICAL USES OF DISTILLERS DRIED GRAINS

5. ANTI-MICROBIAL TECHNOLOGY

5:00-6:30 pm

Light Reception in the Trade Show

Visit exhibitors and sign up for the many prize drawings that will be given away during the trade show, including gift certificates to local Madison restaurants!

Evening

Networking Evening

This is a great time to network with your peers while enjoying Madison! Madison has a wonderful array of restaurants and bars to choose from. Downtown is within walking distance from Monona Terrace Convention Center and many of the conference hotels.

9:00-Midnight

FEW Hospitality Suite sponsored by the Gold Industry Partners (Hilton Madison Hotel)

Thursday, June 24

7:00 am-5:00 pm

Conference Registration Desk Open

7:30-8:30 am

Breakfast in Trade Show

8:30-10:00 am

Breakout Technical Workshops: Concurrent Sessions

(breakout workshops will be repeated at 10:15-11:45 am unless otherwise noted)

Trade Show will be open during Breakout Workshop Sessions.

1. QUALITY CONTROL ANALYTICAL TOOLS

Moderator: Sharon Sturm, Process Manager, ACE Ethanol LLC

- Lab Scale Modeling of Fuel Alcohol Fermentations - Eric Allain, Senior Scientist, Novozymes North America, Inc.
- Next Generation NIR Solutions for Ethanol Production Optimization - Scott Sheffer, Account Manager, Cognis Corporation
- A Standardized Laboratory Procedure for Ethanol Yield Measurement - Mike Tumbleson, Professor, University of Illinois at Urbana-Champaign
- A Novel Approach for the Determination of Ethanol Content of Denatured Fuel Ethanol by Gas Chromatography - Larry Meeker, Application Chemist, Waters Corporation

2. FEEDSTOCKS FOR ETHANOL PRODUCTION (1) (presentations will not be repeated)

Moderator: TBA

- Hulled Barley: New Emerging Feedstock and Fuel Ethanol Market Opportunities
Agronomics - Ellen Davis, President, Virginia Small Grains Association
Feedstock for Ethanol - Jeff Robert, Delta-T Corporation
Experimental Studies - Kevin Hicks, USDA-Agriculture Research Service-Eastern Regional Research Center
- Practical Applications of Wheat for Ethanol Production - Don O'Connor, President, S&T Squared Consultants

3. COGENERATION (1) (presentations will not be repeated)

Moderator: Brian Duff, Biochemical Process Engineer, BBI International

- The Potential Role of Cogeneration in the Fuel Ethanol Industry - Joseph Mulloney Jr., President, SusTech Corporation
- Towards the Biorefinery: Recycling Wasted Energy in Ethanol Dry Mills to Generate Electricity and Enhance Plant Profitability - Sean Casten, President, Turbosteam Corporation
- Technical and Economic Potential of Biomass Energy for Ethanol Production - Cecil Massie, Senior Engineer, Sebesta Blomberg & Associates Inc.

4. SAFETY: IMPLEMENTING A SAFETY PROGRAM IN RELATIONSHIP TO ETHANOL PLANTS

Moderator: Samantha Evans, Corporate Environment and Quality Director, Abengoa Bioenergy

- This session will discuss important federal and state regulatory requirements, safety program resources and references, case studies of safety programs, budgeting for safety equipment and services, development of Incentive and Awareness Programs, and community coordination.

5. NEW TECHNOLOGIES AND PRACTICAL RESEARCH (1) (presentations will not be repeated)

Presenters will discuss new technologies and practical research essential to the current and future ethanol industry. Presentations will include a variety of interesting specialized topics.

Moderator: TBA

- Expression of Starch Hydrolyzing Enzymes in Corn - Michael Lanahan, Director, Grain Quality, Syngenta Biotechnology, Inc.
- Enhanced V-Grid Trays Increase Column Performance - Dan Summers, Sulzer Chemtech
- Other topics TBA

10:00-10:15 am

Refreshment Break and Room Change

10:15-11:45 am

Breakout Technical Workshops: Concurrent Sessions (lists new breakout workshops that have not been presented)

Trade Show will be open during Breakout Workshop Sessions.

1. QUALITY CONTROL ANALYTICAL TOOLS (repeated)

2. FEEDSTOCKS FOR ETHANOL PRODUCTION (2)

Moderator: TBA

- Sugar Cane in Imperial Valley, California - Paul Sebesta, Research Center Director, University of California, Agriculture & Natural Resources
- Feasibility of Alternative Biomass Feedstocks - Cindy Riley, Process Development Leader, National Renewable Energy Laboratory (invited)
- Cattails to Ethanol and More... - Peggy Korth, President, Water Assurance Technology Energy Resources

(Thursday, June 24 continued)

3. COGENERATION (2)

Moderator: John Cuttica, Coordinator, Energy & Environmental Programs, University of Illinois at Chicago
Cogeneration: Is CHP a Good Energy & Environmental Match for Ethanol Plants?

- This Question & Answer session will highlight a panel of experts (ethanol plant managers, CHP design engineer, and government official) who will address topics such as cost, reliability, maintenance, fuel availability and price volatility, emission reduction capabilities, energy efficiency, and utility interconnection associated with the application of combined heat & power (CHP) or cogeneration in dry milling ethanol production plants.

4. SAFETY (repeated)

5. NEW TECHNOLOGIES AND PRACTICAL RESEARCH (2)

Presenters will discuss new technologies and practical research essential to the current and future ethanol industry. Presentations will include a variety of interesting specialized topics.

- Use of Hemicellulase Enzymes in Production of Ethanol from Grains - Craig Pilgrim, Grain Processing Marketing and Applications Support, Genencor International, Inc.
- Ethanol Dehydration Using Zeolite Membrane VP Process - Manish Geol, BNRI Inc.

12:00-1:00 pm

Lunch in Trade Show

Last hour of the tradeshow! Trade Show will close at 1:00 p.m.

1:00-1:30 pm

Special Presentation

1:30-1:40 pm

Silver and Bronze Industry Partner Recognition

Special thanks will be given to the organizations and companies who helped to make this a successful and meaningful 20th Anniversary event!

1:40-1:50 pm

Recipient of the 2004 FEW Scholarship Award

Each year BBI International awards a grant for continuing education in the area of ethanol production. It is important for today's promising professionals to develop and learn skills in ethanol production. This program helps cultivate future professionals in the industry.

1:50-3:30 pm

Distillation Session: "Real World" Open Forum

It's time to roll up your sleeves and distill the solutions and ideas that address the challenges experienced in an ethanol plant. This first-ever dynamic roundtable discussion will be about "real-world" shop talk - what works and what doesn't work. The roundtable leaders, who are experts in their field, will include the 2004 FEW Program Steering Committee, plus other industry peers.

- Kelly Davis, Quality Manager, Chippewa Valley Ethanol Cooperative
- Asif Malik, Plant Manager, Abengoa Bioenergy
- Sharon Sturm, Process Manager, ACE Ethanol LLC
- More participants to be announced

3:30-4:45 pm

Biorefining: Concepts and Opportunities

Forum of futuristic thinkers: biorefining concepts and opportunities. A new era for the ethanol industry is emerging. Panelists will share concepts for the "Ethanol Plant of the Future" through biorefining, integration of new technologies and new products.

4:45-5:00 pm

Closing Remarks

6:00 pm

FEW Scholarship Fundraiser!

Help support education in the ethanol industry by signing up to walk 1.75 miles from Monona Terrace Convention Center to beautiful Olin-Turville Park for the 20th Anniversary celebration event! Be sure to sign up on the conference registration form. Return transportation will be provided.

6:30-9:30 pm

Don't Miss! FEW's 20th Anniversary Celebration - Olin-Turville Park, Madison

Celebrate 20 years of industry success and 20 years of the Fuel Ethanol Workshop! Join your peers for dinner, beer tasting, and entertainment of Wisconsin's finest. We will be honoring those who helped to make the industry what it is today.

Friday, June 25

8:00am-4:30pm

Day Tour of Ethanol Plants: Badger State Ethanol and Utica Energy

This is an opportunity to tour two of Wisconsin's state-of-the-art ethanol plants, Badger State Ethanol, LLC and Utica Energy, LLC. Fee: \$25, which includes guided tour, lunch, refreshments and transportation. Pre-registration is highly recommended. Space is limited. Please sign up on the registration form.

5:00-7:00 pm

FEW Hospitality Suite & Final Hoorah (Hilton Madison Hotel)

The celebrations are coming to a close. Spend the final moments of this magnificent occasion reminiscing with your colleagues.

Special Pre-Workshop Seminars

Tuesday, June 22, 2004

Pre-Workshop Seminar: Ethanol 101 - Points to Consider When Building an Ethanol Plant

10:00 am - 4:30 pm

Expanded program this year! Ethanol 101 will be held from 10:00 am - 4:30 pm and packed full of great presentations. This seminar is for those interested in learning the basics of ethanol production, the ins and outs of ethanol plant operations and important factors for building an ethanol plant. A complete program agenda will be posted at www.bbibiobiofuels.com/few.

The seminar fee includes a copy of the 4th Edition of the *Ethanol Plant Development Handbook*, seminar materials, lunch and admission to the Grand Opening of the FEW Trade Show & Welcoming Reception on Tuesday evening. Please sign up early as space is limited and fills fast. No refunds will be given for cancellations received after June 11, 2004.

Fee: \$195.00

Pre-Workshop Seminar: Biodiesel 101 - Introduction to Biodiesel Production & Use

10:00 am - 4:30 pm

This introductory workshop will start with the basics but will include enough up-to-date information to interest those with a technical background. The workshop will cover biodiesel markets and benefits, production technologies, quality control, distribution and storage issues, experiences of fleet operators and fuel users, tips on organizing a biodiesel project, updates on state and federal incentives, and a look at future industry developments.

The seminar fee includes seminar materials, free 1-year subscription to *Biodiesel Magazine*, lunch and admission to the Grand Opening of the FEW Trade Show & Welcoming Reception on Tuesday evening. Please sign up early as space is limited and fills fast. No refunds will be given for cancellations received after June 11, 2004. A complete program agenda will be posted at www.bbibiobiofuels.com/few.

Fee: \$195.00



Industry Partnership Program

The 2004 FEW Industry Partnership Program provides an ideal promotional opportunity for your company. With over 1,300 attendees expected at the 2004 FEW, you have the potential to reach more ethanol industry representatives than any other ethanol-related event. For more information about 2004 FEW Industry Partnership Program, visit www.bbibiobiofuels.com/few/sponsors or contact Jaime Klco at 719-942-4353 or jkclco@bbibiobiofuels.com.

The support from these companies has helped to maintain reduced registration fees for ethanol producers. Your support is greatly appreciated!

Gold Partners



Silver Partners A & B Process Systems • Alfa Laval Inc. • Astle Corp. • Barr-Rosin Inc. • Cognis Corporation • EISENMANN Corporation • FCStone • GE Water Technologies • Jones-Hamilton Co. • McC Inc. • Nalco Company • TEAM Industries, Inc. • Tranter PHE • Waters Corporation • Westfalia Separator, Inc.

Bronze Partners 4B Components, LTD • AARON Equipment Company • Advance Tank & Construction Co. • Ashland Specialty Chemical Co./Drew Industrial • Cashco, Inc. • Commodity Specialists Company • Eagle Services Corporation • Eclipse, Inc. • Farmland Insurance/Nationwide Agribusiness • Flottweg NA • GEA Evaporation Technologies (Niro Inc.) • Interstates Companies • Laidig Systems, Inc. • M&W Contractors, Inc. • Monsanto • Nebraska Public Power District • Ronning Engineering Co, Inc. • Schlager, Inc. • Sebesta Blomberg • TurboSonic Inc. • Univar • USDA-ARS-Eastern Regional Research Center • Victory Energy Operations, LLC • Vogelbusch USA, Inc.

Thank you for your support!

Fuel Ethanol Workshop Special Activities

Space is limited for the *Fuel Ethanol Workshop (FEW)* special activities and will be filled on a first-come, first-serve basis. Pre-registration is required. To participate, please select the activities you are interested in on the registration form.

FEW Golf Tournament

Tuesday, June 22

7:30 am - 2:00 pm

The University Ridge Golf Course is a par-72 course, which offers something for players of every ability level. Robert Trent Jr. had a broad versatility in mind when designing the course. At the same time, he was extremely conscious of preserving the integrity of the land to bring out its natural beauty. University Ridge presents a combination of challenging tactical options, and architectural aesthetics. The 225-acre tract offers a spectacular view of the rolling terrain with deep-set woods, hills, sprawling meadows, a natural pond and prairie.



PHOTO: University Ridge Golf Course

The tournament includes green fees, cart, light breakfast, lunch, and awards reception. Transportation will be provided upon request. No refunds will be given for cancellations received after June 11, 2004.

Fee: \$95.00

FEW Spouse/Guest Program

Tuesday, June 22 - Friday, June 25

Spouses and guests of FEW attendees will begin their program at the 20th Anniversary Welcome Reception and Grand Opening of the Trade Show on Tuesday, June 22, at 6:00 p.m.



PHOTO: International Crane Foundation

On Wednesday, the day begins with an elegant breakfast at the historical Edgewater Hotel overlooking Lake Mendota. From Madison, travel to the world-renowned International Crane Foundation (ICF) for a private guided tour. ICF is the only place in the world where you can see all 15 of the world's crane species. Next, journey to the Wisconsin Upper Dells to enjoy lunch on-board a private boat. While floating down the Wisconsin River, view the famed sandstone cliffs and history of the area. In the evening, join the attendees for cocktails and hors d'oeuvres at the FEW networking evening reception.

After breakfast Thursday morning at the Capital Chophouse in the Hilton Madison Monona Terrace, it's off to visit Frank Lloyd Wright's Taliesin, an architectural masterpiece on 600 acres that includes his personal residence and other structures. After a two-hour private walking tour of his house, commonly referred to as a hill village, lunch will be served in the Riverview Terrace Restaurant, also designed by Wright. Upon return to Madison, the 20th Anniversary FEW Celebration begins. Join the workshop attendees at beautiful Olin Turville Park with entertainment, locally brewed beer, regional wines, and a delightful dinner.

Friday will be yours to enjoy Madison and the surrounding area. Please contact the Madison Visitor's Bureau at www.visitmadison.com for additional suggested outings. That evening you are invited to join workshop attendees at the FEW Hospitality Suite & Final Hoorah. Enjoy the final moments of this magnificent event relaxing with your partner and friends.

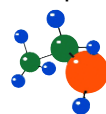
Program includes all listed meals, admission fees, and transportation. No refunds will be given for cancellations received after June 11, 2004.

Fee: \$135.00

FEW Scholarship Fundraiser

Thursday, June 24

6:00 pm Support-Walk-Celebrate



Put on your walking shoes to show support and raise money for the FEW Scholarship Fund. The 1.75-mile walk/run will begin at the Monona Terrace Convention Center at 6:00 pm and end in Olin Turville Park where the 20th Anniversary FEW Celebration begins. All proceeds goes to the FEW scholarship fund. Transportation will be provided after the celebration.

Fee: \$20.00 (includes a commemorative T-shirt)

20th Anniversary FEW Celebration!

Thursday, June 24

6:30 pm Awards, Dinner & Entertainment

Join your peers in celebrating 20 years of the *International Fuel Ethanol Workshop!* Enjoy a festive reception, locally brewed beer and regional wine, a delicious dinner, great entertainment and beautiful views of Lake Monona at Olin Turville Park. Special 20th Anniversary awards will be presented to those in the industry who have gone above and beyond the call of duty to help shape the industry. See into the future as the scholarship recipients are recognized. It will be a memorable evening of celebration! (If you are a Workshop registrant or a spouse/guest registrant this event is included with your registration fee. Please indicate on your registration form if you will be attending. Other interested attendees may purchase a 20th Anniversary Celebration Ticket for \$50.00.)

Ethanol Plant Tours

Friday, June 25

8:00 am - 4:30 pm (for both tours)^[1]

Badger State Ethanol, LLC - Monroe, Wisconsin

Utica Energy, LLC - Oshkosh, Wisconsin

Don't miss this great opportunity to tour two state-of-the-art ethanol plants in one day. Your plant tour hosts, Badger State Ethanol, LLC and Utica Energy, LLC, are looking forward to providing you educational tours. Badger State Ethanol, LLC, a 40 million gallons per year plant, located in Monroe, Wisconsin began production in October 2002. Utica Energy, LLC, located southwest of Oshkosh, Wisconsin began production in May 2003 and is currently at 20 million gallons per year. The tour includes transportation and lunch. Space is limited!



PHOTO: Badger State Ethanol

^[1] If you have limited time, there will be an opportunity to tour only one plant. Please contact BBI International for further details.

Fee: \$25.00

Visit www.bbibiobiofuels.com for updates!

Location and Accommodations

Conference Location

The location of the 2004 *International Fuel Ethanol Workshop & Trade Show* is the Monona Terrace Convention Center, One John Nolen Drive, Madison, Wisconsin 53703. Phone: 608-261-4000, Fax: 608-261-4049, Web site www.mononaterrace.com

Monona Terrace Convention Center is located on the shore of Lake Monona in downtown Madison, two blocks from the State Capitol building and 5 miles from the airport. The four hotels below all offer complimentary shuttle service from the airport.

There are 600 on-site parking spaces in a cashier operated parking structure accessible via East Wilson St. and the eastbound lanes of John Nolen Drive.

Hotel/Convention Center Shuttle Service

A complimentary FEW shuttle will run between Monona Terrace Convention Center and the Sheraton Madison and Madison Concourse Hotels during the workshop. The Hilton and Inn on the Park are both within one block of the Monona Terrace Convention Center.

For more information about how to get to Monona Terrace and where to park, please visit www.mononaterrace.com.

Internet Cafe

New this Year! No need to worry about missing those important e-mails, an internet café will be available at the Monona Terrace Convention Center for our attendees to access the Internet. There will also be wireless access if you prefer to use your personal computer.

Accommodations

Mention the "*International Fuel Ethanol Workshop*" to receive special room rates when making your reservation. Special rates are available until **May 21, 2004** (based on availability). Check the website for additional hotel options www.bbibiofuels.com/few or call BBI International at (719) 942-4353

Hilton Madison Monona Terrace

Special "*International Fuel Ethanol Workshop*" Rate:
\$131.00 single/double

An enclosed walkway connects the Monona Terrace Convention Center and the Hilton.

9 East Wilson Street

Madison, WI 53703

Reservations: 866-403-8838 (within U.S.)

Direct Line: 608-255-5100

Fax: 608-251-4550

Reservations on-line: Visit www.hilton.com.

(The code "*FEW*" should be used when reserving your room on-line.)

Travel Planning

Special Discounts on United Airlines

As the official airline carrier of the *International Fuel Ethanol Workshop & Trade Show*, United Airlines is offering a 10% discount off the unrestricted, fully refundable coach fare or 5% discount off the lowest applicable fares, including First Class, to all attendees of the FUEL ETHANOL WORKSHOP. An additional 5% discount will apply when tickets are purchased at least 30 days in advance of the attendees travel. This special offer applies to travel on domestic segments of all United Airlines and United Express flights. These fares are available by calling United's Meeting Desk at 800-521-4041 and reference **Meeting ID number 524AD**. Mileage Plus members receive full credit for all miles flown to this meeting.

Avis Rental Car

If you are in need of a rental car, contact Avis to receive 5-25% off the rental cost. Call 800-331-1600 or visit <http://www.avis.com/AvisWeb/html/meetings/go.html?1605>. Please reference the **Avis Worldwide Discount (AWD) number J991864** when making your reservation.

Visit www.bbibiofuels.com for updates!



PHOTO: Monona Terrace Community Convention Center

Madison Concourse Hotel

Special "*International Fuel Ethanol Workshop*" Rates:
\$119.00/single, \$129.00/double.

Governor's Club Rooms: **\$149.00/single, \$159.00/double**

Located five blocks from the Monona Terrace Convention Center in downtown Madison. (Complimentary FEW Shuttle Service)

One West Dayton Street

Madison, WI 53703

Reservations: 800-356-8293 (within U.S.)

Direct line: 608-257-6000

Fax: 608-257-5280

Best Western Inn on the Park

Special "*International Fuel Ethanol Workshop*" Rate:
\$109.00 single/double

Located two blocks from the Monona Terrace Convention Center.

22 South Carroll Street

Madison, WI 53703

Reservations: 800-279-8811 (within U.S.)

Direct Line: 608-257-8811

Fax: 608-257-5995

Sheraton Madison Hotel **ROOMS AVAILABLE!!!**

Special "*International Fuel Ethanol Workshop*" Rate:
\$101.00 single/double

Located 2 miles from the Monona Terrace Convention Center. A well-traveled bike path connects the Monona Terrace Convention Center and the Sheraton. (Complimentary FEW Shuttle Service)

706 John Nolen Drive

Madison, WI 53713

Reservations & Direct Line: 608-251-2300

National Sheraton Reservations: 800-325-3535 (within U.S.)

Fax: 608-251-1189

Registration Information

Workshop Registration

The Workshop Registration Fee includes admission to all general sessions and workshops; all scheduled meal functions (2 receptions, 2 lunches, 2 breakfasts and refreshments breaks); admission to the 20th Anniversary Celebration. New this year! All workshop registrants will receive an official FEW proceedings CD as well as the new expanded program guide - *The Industry Link*. This year's *Industry Link* will be a 20th Anniversary commemorative edition.

There are three types of registrations:

Industry Supplier \$575.00 - This applies to all companies who provide a service or product to the industry and are not exhibiting at the FEW Trade Show.

General/Government/Exhibiting Company \$475.00 - This applies to all general registrants, academia, government, plus industry suppliers who are exhibiting at the FEW Trade Show.

Ethanol Producer \$275.00 - This applies to all current and future ethanol producers. **20th Anniversary Special!** This year we are offering "buy two registrations get a third registration free" to Ethanol Producers. If you are the third/free registrant please indicate on the registration form the two people from your company that have paid their registration fees. All company members can register online.

Exhibitor Staff Registration

Exhibit Staff Registrations allow access to the Trade Show **only** and include all scheduled meal functions that are held in the trade show (2 receptions, 2 lunches, 2 breakfasts). There are two Exhibit Staff Registrations included in the price of one booth. Additional Exhibit Staff Registrations may be purchased for \$175.00 per registration. 20th Anniversary Celebration Tickets are also available for \$50.00. All Exhibit Staffers who are interested in participating in any workshop sessions must register for a Workshop Registration at the special discounted Exhibitor rate of \$475.00 (this rate has been discounted in appreciation of your participation in the Trade Show).

Registration Procedure

Three easy ways to register:

- 1. Online:** The easiest way to register, visit our online registration system at www.bbibiocfuels.com/few. Credit Cards Only.
- 2. Download:** The FEW registration form is available at www.bbibiocfuels.com/few. Just download this form and fax or mail it to BBI International with your payment.
- 3. Brochure:** Fax or mail the registration form included in this brochure to BBI International with your payment.

Payment

All registration fees must be paid in U.S. funds to **BBI International**. U.S. Payments: can be made by credit card, check, or money order. International payments must be made by credit card.



PHOTO: Industry Link—New FEW Program Guide and Special 20th Anniversary commemorative edition

The registration form with total payment must be postmarked by May 21, 2004. A late fee of \$75.00 will be applied to all registrations postmarked after May 21, 2004.

Please contact the BBI International Accounting Department for any specific payment questions at 719-539-6262.

Cancellation Policy

Workshop/Exhibit Staff Registration Cancellations: If you must cancel your registration for any reason, please notify us in writing by May 21, 2004, to receive a full refund. After May 21, 2004, you will incur a \$75.00 processing fee. After June 11, 2004, no refunds will be granted.

Special Activities Cancellations:

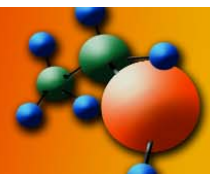
No refunds will be given for the Pre-Workshop Seminars, Spouse/Guest Program, Golf Tournament, or Ethanol Plant Tours after June 11, 2004.

Exhibit Booth Cancellations:

A \$200.00 service charge will be applied to all written trade show booth cancellations. Cancellations must be submitted in writing and received before April 30, 2004. Cancellation notices received after April 30, 2004 will not be granted a refund.

Register TODAY!

Visit www.bbibiocfuels.com for updates!



20th Anniversary of the International Fuel Ethanol Workshop & Trade Show

June 22-25, 2004 ~ Monona Terrace Convention Center, Madison, Wisconsin, USA

Please complete one form per registrant

- Mr.
 Ms.
 Mrs.
 Dr.

Name: _____
 Company: _____ Title: _____
 Address: _____ City: _____
 State: _____ Zip / Postal Code: _____ Country: _____
 Phone: _____ Fax: _____
 Email: _____ Web: _____

Workshop Registration (fee includes access to general sessions, all breakout workshops, trade show, one ticket to the 20th Anniversary Celebration-Thursdays night, and one conference proceedings CD)

	EARLY BIRD Through 5/21	After 5/21	
Industry Supplier	\$575.00	\$650.00	\$ _____
General/Gov't/Exhibiting Company ^[1]	\$475.00	\$550.00	\$ _____
Ethanol Producer 20 th Anniversary Special!	\$275.00	\$350.00	\$ _____

Ethanol Producer buy 2 get 3rd FREE. Please name the two paying colleagues to get in free.

1st registrant: _____ 2nd: _____

20th Anniversary Celebration: please include me (no fee for workshop registrants) Yes No

Exhibit Staff Registration (Allows access to Trade Show ONLY)

Exhibit Staffer (2 are permitted free per booth) \$ 0.00 \$ _____

Additional Staffer Registration \$175.00 \$ _____

Pre-Workshop Seminar Registration (fee includes pre-workshop seminar proceedings & access to the Grand Opening of the Trade Show)

Ethanol 101 \$195.00 \$ _____

Biodiesel 101 \$195.00 \$ _____

Special Activities

Golf Tournament \$ 95.00 \$ _____

Ethanol Plant Tour Ticket(s) \$25.00 x _____ = \$ _____

FEW Scholarship Fundraiser^[2] (includes a commemorative T-shirt) \$20.00 x _____ = \$ _____

Additional 20th Anniversary Celebration Tickets^[3] \$50.00 x _____ = \$ _____

Additional Workshop Proceedings CD(s)^[4] \$95.00 x _____ = \$ _____

Spouse/Guest Program \$135.00 \$ _____

Spouse/Guest name: _____ ph: _____ fax: _____ email: _____

Spouse/Guest 20th Anniv. Celebration Yes No

FEW Scholarship Fundraiser (includes a commemorative T-shirt) Yes No \$ 20.00 \$ _____

Ethanol Producer Magazine in partnership with FEW

Ethanol Producer Magazine is offering special subscription rates to all registrants of the 2004 FEW. Please sign me up for a one-year subscription to Ethanol Producer Magazine at the special rate. This special rate will expire June 25, 2004.

US Subscription (reg. US\$24.95) – Now Only \$19.95 x _____ = \$ _____

Canada Subscription (reg. US\$59.95) – Now Only \$49.95 x _____ = \$ _____

Outside US & Can Subscription (reg. US\$110.00) – Now Only \$90.95 x _____ = \$ _____

TOTAL AMOUNT DUE \$ _____

Previous Years Attended

<input type="checkbox"/> '85 (St. Louis, MO)	<input type="checkbox"/> '89 (Decatur, IL)	<input type="checkbox"/> '94 (Huntington, WV)	<input type="checkbox"/> '99 (Cedar Rapids, IA)
<input type="checkbox"/> '86 (Kansas, MO)	<input type="checkbox"/> '90 (Pekin, IL)	<input type="checkbox"/> '95 (Chicago, IL)	<input type="checkbox"/> '00 (Windsor ON, Canada)
<input type="checkbox"/> '87 (St. Louis, MO)	<input type="checkbox"/> '91 (South Bend, IN)	<input type="checkbox"/> '96 (St. Paul, MN)	<input type="checkbox"/> '01 (St. Paul, MN)
<input type="checkbox"/> '88 (Minneapolis, MN)	<input type="checkbox"/> '92 (Wichita, KS)	<input type="checkbox"/> '97 (Omaha, NE)	<input type="checkbox"/> '02 (Springfield, IL)
	<input type="checkbox"/> '93 (Charleston, SC)	<input type="checkbox"/> '98 (South Bend, IN)	<input type="checkbox"/> '03 (Sioux Falls, SD)

Please check the category best describing your profession Ethanol Producer Future Ethanol Producer

Academia Government Tech/Service Provider Finance Transportation Biodiesel Producer Future Biodiesel Producer

Other Biofuels Producer Media Petroleum Industry Other (please describe): _____

PAYMENT OPTIONS (Registrants outside the USA, please select the credit card option)

Credit Card American Express Visa Mastercard Discover

Card # _____ Exp. _____ Name _____ Sig. _____

Check or Money Order (U.S. dollars only) Please make payable to **BBI International**

Invoice (U.S. registrants only) Purchase Order # _____

[1] Those eligible for this discounted rate include government employees, general registrants & exhibiting companies. The last means industry suppliers (companies) who are exhibiting in the trade show (signed up for a booth)

[2] All proceeds from the Fundraiser go towards the scholarship fund. Everyone is encouraged to sign up for this 1.75 mile "support-walk-celebrate".

[3] FREE to workshop registrants & spouse/guests. All others (including exhibit staffers & additional staffers) must purchase a ticket.

[4] Only registrants attending the workshop sessions are eligible for one free CD. All others (including exhibit staffers & additional staffers) must purchase a CD.

Cancellation policy If you must cancel your registration for any reason, notify us in writing by May 21, 2004 to receive a full refund. After May 21, 2004, all registrants will incur a \$75 processing fee. After June 11, 2004, no refunds will be given, neither for workshop fees, additional exhibit staffer fees, pre-workshop seminars, spouse/guest program, golf tournament nor any other special activity.

Trade Show Exhibit Refunds \$200.00 service charge will be applied to every written trade show exhibit booth cancellation received before April 30, 2004. Cancellation notices received after April 30, 2004 will not be granted a refund.



Please send your payment with the completed registration form (postal service) to:

BBI International
 P.O. Box 159
 Cotopaxi, CO 81223 USA

If sending via courier service:

BBI International
 5015 County Road 12
 Cotopaxi, CO 81223 USA

Or fax completed form(s) to:
 (719) 942-4358

A confirmation notice will be sent once your registration has been processed. Please note, placement is not guaranteed until payment has been received.

For more information, industry partnership opportunities, or to register online, please go to www.bbibiofuels.com/few



Thank you!



BBI International's 20th Anniversary of the
**International Fuel Ethanol Workshop
& Trade Show**

June 22-25, 2004
Monona Terrace Convention Center,
Madison, Wisconsin, USA

In partnership with

Ethanol
PRODUCER MAGAZINE

Register on line at www.bbibiofuels.com/few



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